



ANNUAL MEETINGS
2018 | Indonesia
INTERNATIONAL MONETARY FUND
WORLD BANK GROUP

Participant

BOOKLET





ANNUAL MEETINGS
2018 | indonesia
INTERNATIONAL MONETARY FUND
WORLD BANK GROUP

PARTICIPANT BOOKLET

Nusa Dua - Bali, Indonesia
October 2018



ADDITIONAL RESOURCES

www.am2018bali.go.id
Email : am_2018@kemenkeu.go.id
AM2018_Bl@bi.go.id

www.imfconnect.org
www.worldbank.org/meetings

Important telephone numbers in Bali (save in cell phone)

Security Emergency:
+62 361 110 (or just Dial 110)
+62 361 112 and select 2 (for English Service)

ITDC Command Center:
+62 361 4772990

Medical Emergency
+62 361 201 1100



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WELCOME REMARKS



Dear Participants of the 2018 IMF-WBG Annual Meetings,

Welcome to Bali, the Island of Gods.

We are honored to welcome you here in Nusa Dua where you will spend your time participating in the 2018 Annual Meetings of the International Monetary Fund and World Bank Group. As a host country, we have prepared all the facilities needed to maximize your visit to Bali.

This Participant Booklet provides information about meeting schedules, maps, facilities and services available in the Nusa Dua area and venues, and information desks that will answer questions related to internet access, printing services, publication tables, and tourist destinations.

We also provide guidance about security procedures and steps that need to be taken in the event of an emergency. This includes information about perimeters and access, as well as the procedures for items lost and found. This is part of our effort to make you feel safe and comfortable. There is also information about transportation services available in the Nusa Dua area.

In addition to attending scheduled meetings, we hope you will also spend time enjoying the richness of Indonesian culture, art, and cuisine. You can find information about Indonesian cultural performances, arts & crafts, and food in this Booklet. Please visit the Indonesia Pavilion and the Indonesian Cultural Terrace where you can learn about Indonesia and its cultural diversity.

Finally, we hope that not only will you benefit from the Meetings you attend while in Bali, but you can also take the time to enjoy Bali - the Island of Gods.

Warm regards,

Luhut B. Pandjaitan
Chair of the Indonesian National Committee



SCHEDULE



KEY EVENTS

The daily schedule of events is available on imfconnect.org, worldbank.org/meetings, and on digital signage throughout the venues.

A. OFFICIAL MEETINGS

Thursday, October 11

IMF Opening Press Conference
WBG Opening Press Conference

Friday, October 12

Annual Meetings Plenary

Saturday, October 13

IMFC Plenary
Development Committee Plenary

B. PLENARY SESSION

The Annual Meetings Plenary Session will take place in Bali Nusa Dua Convention Center (BNDCC) on Friday, October 12, 2018. Doors at BNDCC, Nusa Dua Hall will open at 7:30 a.m. and appropriate Annual Meetings badges (with green stripe) are required for admission. Live video feeds of the Plenary Session will be relayed to the Annual Meetings Plenary Overflow room located in Mangupura Hall (BICC), and streamed to imfconnect.org, and live.worldbank.org.

The Annual Meetings Plenary will be kicked off with an opening address by the President of the Republic of Indonesia, H.E. Joko Widodo. This will be followed by statements from the Annual Meetings Chairman, Petteri Orpo, Minister of Finance for Finland; Christine Lagarde, Managing Director of the International Monetary Fund; and Jim Yong Kim, President of the World Bank Group.

Please note that all Participants must be inside Nusa Dua Hall and seated no later than 8:45 a.m. There will be no admission into Nusa Dua Hall after that time. Participants should arrive at BNDCC no later than 8:00 a.m. to allow ample time for security clearance. Participants must remain seated during Plenary Session.



VENUES



The 2018 Annual Meetings will take place in and around the Nusa Dua complex in Bali, Indonesia from Monday, October 8, through Sunday, October 14.

From October 6 to October 14, 2018, access to the Meetings Campus (ITDC – Nusa Dua) will be restricted to official, placarded vehicles due to traffic control measures. There will be no exception to this policy. Kindly use the official Annual Meetings Transportation during this time.

Meetings venues will include:

- Nusa Dua Beach Hotel:
 - Registration

- The Westin Resort:
 - Delegation Offices
 - Executive Directors Offices
 - IMF/WBG Offices
 - Business Centers
 - Hospitality Activities

- Bali Nusa Dua Convention Center (BNDCC):
 - Meetings
 - Seminars
 - Hospitality Activities

- Bali International Convention Center (BICC):
 - Meetings
 - Seminars
 - CSO Center
 - Press Center

- Bali Nusa Dua Hotel (BNDH):
 - Delegation Offices
 - Host Government Offices
 - IMF/WBG Offices

- Grand Whiz Hotel:
 - Observer Offices

- The Laguna Resort and Spa:
 - Meetings

Refer to the Campus Plan on page 15 for venue locations.

A. MAP OF BALI





B. MAP OF INDONESIA TOURISM DEVELOPMENT CORPORATION (ITDC)



C. CAMPUS PLAN





FACILITIES & SERVICES



A variety of facilities and services (listed below in alphabetical order) are available to Annual Meetings Participants throughout the ITDC campus area October 1 - 15, 2018.

A. BANKING SERVICES

Limited banking service will be available for Participants as follows:

1. An **ATM center**, located in The Westin Resort, will be available on a 24-hour basis from October 1 - 15, 2018. These ATMs accept cards issued abroad but only dispense local currency (Indonesian Rupiah). ATMs will also be available in BNDCC 1 - Level 1 near the Jimbaran restaurant and in hotels.
2. **Currency Exchange Services**, including cashing of travelers checks and foreign currency exchange will be available at BANK BNI Westin Resort, and Nusa Dua Beach Hotel. These services may also available at some hotels.
3. **Pre-paid Debit Card**, can be purchased from any BANK BNI, BRI and Mandiri counters at ITDC area. This pre-paid debit card will be accepted at local businesses.

B. BADGE PICK-UP/REGISTRATION

All Participants must be registered and accredited before the Annual Meetings. Registration badges for the Meetings can be picked up at the Nusa Dua Beach Hotel. Prior to picking-up a Registration Badge, Participants will be required to show their Registration Confirmation letter to enter ITDC.

Badges

All persons must display their Annual Meetings badges to board the shuttle buses or enter through the perimeter checkpoints. However, it is not advisable to wear badges in public outside the perimeter, especially if there are demonstrators nearby.

Registration Desks

Annual Meetings Participants may obtain their badge at Registration Desks located in the Nusa Dua Beach Hotel. Registration will be open from Monday, October 8 until the Meetings close on Sunday, October 14, from 8:00 a.m. to 5:30 p.m. daily (times subject to change). Facilities for onsite accreditation are very limited and onsite accreditation is not guaranteed. Walk-in registrations may not be accommodated.

C. BUSINESS CENTERS

Business Centers will be available from Monday, October 8, through Sunday, October 14, with lounge seating and facilities to print, copy, or scan. Business Center staff will be available to help Participants with any inquiries. They will be located in The Westin Resort, Bali International Convention Center, and Bali Nusa Dua Convention Center and will be indicated on the venue signage.

D. BUSINESS CENTER CONFERENCE ROOMS

Business Center Conference Rooms for a maximum of 16 persons, can be reserved in 30-minute blocks of up to 2 hours. Please contact EBC@imf.org or ambusinesscenters@worldbank.org.

E. COURIER SERVICES

Pre-paid courier services can be requested at the Annual Meetings Services Center located in the lobby area on ground floor of The Westin Resort. Hours of operation are from 7:00 a.m. to 6:00 p.m.

F. FOOD SERVICES

Outlets offering diverse and reasonably priced food options will be arranged throughout the Meetings venues. There will be coffee bistros in each building, cafeterias and restaurants located throughout the campus.

Food and beverage services will be open for breakfast, lunch, dinner, and snacks. Food Services locations and opening hours are as follows:

VENUE	DATES	TIME	OFFERINGS
Bali Nusa Dua Convention Center (BNDCC)			
Coffee Kiosk 1 (East Lobby, Level 1)	10/8 - 10/14	7:30 a.m. - 6:00 p.m.	Coffee, Drinks, Grab-and-Go snacks
Coffee Kiosk 2 (Seminyak Lobby, Level 2)	10/9 - 10/14	7:30 a.m. - 6:00 p.m.	Coffee, Drinks, Grab-and-Go snacks
Coffee Kiosk 3 (Pecatu Lobby, Level 1)	10/10 - 10/14	7:30 a.m. - 6:00 p.m.	Coffee, Drinks, Grab-and-Go snacks

Taman Jepun (Outdoor)	10/8 - 10/14	11:00 a.m. – 5:00 p.m.	Indonesian Food Court (Grab-and- Go)
Jimbaran Café (Level 1)	10/8 - 10/14	8:00 a.m. - 11:00 a.m. 11:00 a.m - 3:00 p.m. 3:00 p.m. - 6:00 p.m.	Snacks Drinks Buffet menu Snacks Drinks
Seminyak Lounge (Level 2)	10/9 - 10/14	8:00 a.m. - 6:00 p.m.	Networking snacks/drinks
Bali Nusa Dua Hotel			
Kunyit Restaurant (Level 1)	9/24 - 10/15	7:00 a.m. - 11:00 a.m. 11:00 a.m. - 3:00 p.m. 3:00 p.m. - 6:00 p.m.	Breakfast/bistro a la carte menu Lunch 3 course set menu/a la cart menu Snacks/light-fare/ drinks
Bali International Convention Center (BICC)			
The Cafe (Level 1)	10/8 - 10/14	7:00 a.m. - 5:00 p.m.	Coffee, Drinks Grab-and-Go snacks
The Lounge (Level 2)	10/8 - 10/14	7:00 a.m. - 5:00 p.m.	Coffee, Drinks, Grab-and-Go snacks
The Westin Resort			
Beach Garden & Pool Area (Level 1)	10/8 - 10/14	11:00 a.m. - 3:00 p.m. Beverage Bar open until 5:00 pm	Indonesian Food Coffee Counter and Stalls
Seasonal Tastes Cafe (Level 1)	10/8 - 10/14	11:00 a.m. - 3:00 p.m.	International cuisine cafeteria
Ikan Restaurant (Level 1) For lunch & dinner reservations: dining.bali@westin.com	10/8 - 10/14	11:00 a.m. – 4:00 p.m. (Restaurant) Bar until 5:00 p.m	Indonesian Set Menu

Prego Italian For lunch & dinner for reservations: dining.bali@westin.com	10/8 - 10/14	11:00 a.m. - 3:00 p.m.	Italian A La Carte Menu
Beach Bar and BBQ	10/8 - 10/14	4:30 p.m. - 10:00 p.m.	Outdoor Barbeque
Grand Whiz Hotel			
Anjani Restaurant	10/8 - 10/14	6:30 a.m. - 10:00 p.m.	
Aglio Restaurant	10/8 - 10/14	11:00 a.m. - 11:00 p.m.	

G. HEALTH SERVICES

Things to consider:

Indonesia has an almost entirely tropical climate. The temperature in Bali can reach approximately 30 degrees Celsius, with a high level of humidity.

- To prevent dehydration, all Participants need to ensure adequate fluid intake.
- All Participants should carry an adequate supply of medication.

- ✓ **For medical emergencies**, dial 9-8100 within the venues or 0361-201-1100 from a local phone. When dialing with an international phone, dial +62 361-201-1100.
- ✓ For non-urgent needs, there are medical clinics located in BNDCC, BICC, and in some official hotels.

Medical Services

Medical services are available at the Bali International Airport, all Annual Meeting venues and select official hotels. Referral hospitals have been identified should participants require further medical care. Ambulance services are available throughout the Meetings Campus.

a. Medical Service in the International Airport

Should participants need medical service at the International and Domestic Airport (arrival/departure), Participants should seek assistance at the Annual Meetings Information Desk.

b. On-site Clinic

The Host Government has established an on-site primary Medical Center to offer free services to Meetings Participants. Staff will also be on hand for rapid response and medical emergencies.

The Westin Resort/BICC	Room 1700 Level 1 Room 3401 Level 3	October 3 - 15, 2018 24 hours
BNDCC	BNDCC 1 & 2	October 8 - 14, 2018 7:30 a.m. - 7:30 p.m.

On-site Clinic information

The on-site clinic can be reached by dialing the following numbers:

- within the venues: 9-8100
- from a local phone: 0361-201-1100
- when dialing with an international phone: +62 361-201-1100

NOTE:

If Participants need further treatment beyond what the on-site clinic can provide, a referral will be made to a local hospital and the additional cost of that treatment will be borne by the Participants. The IMF, World Bank Group, or the Government of Indonesia will not cover the cost of any medical expenses incurred by Participants attending the Meetings.

c. List of Referral Hospitals

NO	HOSPITAL	ADDRESS
1	BIMC Siloam Nusa Dua	Kawasan ITDC Blok D, Nusa Dua, Bali 80363
2	Siloam Hospitals Kuta Bali	Jalan Sunset Road No.818, Kuta, Badung, Bali 80361
3	Sanglah Public	Jalan Diponegoro, Hospital Denpasar, Bali 80113
4	Kasih Ibu Hospital	Jalan Teuku Umar No. 120, Denpasar, Bali 80114

d. Ambulance Services

For ambulance services, please contact Medical Command Center at 9-8100 (within venues) or 0361-201-1100 (from local phone).

H. HOSPITALITY DESKS

There will be a Hospitality Desk in every official hotel, where Participants can obtain information on official shuttles, as well as receive information related to the event.

- Dates of operation: October 5 - 15, 2018
- Hours of operation: 24 hours a day

I. INFORMATION DESKS

Information Desks will be available where bilingual staff will provide information about the hospitality programs, transportation services, and restaurants, along with information regarding the buildings and venues.

- Dates of operation: October 8 - 14, 2018
- Phone number : 9-7699 (within campuses)
0361-201-1699 (from local phone)

J. INTERNET ACCESS

Complimentary internet access will be available in all venues during the week of the Annual Meetings.

- Campuses
 - Network name: AM-2018
Password: Bali2018
 - Network name: AM-Legacy
Password: Bali2018
- I Gusti Ngurah Rai International Airport
 - Network name: AM_2018
No password required

K. LOST AND FOUND PROCEDURES

All personal items found within campus venues should be handed over to Lost and Found counters or the Information Desks.

Lost and Found counters are located in:

- BNDCC 2 - Mengwi Room
- Nusa Dua Beach Hotel - Kertagosa room

Unclaimed items will be handed over to the IPT at the close of the Meetings.

L. MOBILE SERVICES DESK

There will be a mobile services counter at The Westin Resort lobby, which offers the following services:

- Local cellular phone SIM Card and Credit top up
- Mini portable WiFi

M. PRINT SERVICES

Participants can order pre-paid printing of documents and publications at the print services counter, located in the Services Center in The Westin Resort lobby. Hours of operation are from 7:00 a.m. to 6:00 p.m.

N. PUBLICATIONS DESK

Publications and materials from IMF/WBG print media partners, external publishers, as well as other publications relevant to the Meetings, will be available at BICC level 1, next to the Mangupura room. A selection of complimentary IMF/WBG publications and materials for purchase will also be on display.

O. TOURISM DESK

Participants wishing to explore beyond Nusa Dua can arrange tourist packages at the Services Center located in The Westin Resort lobby. Hours of operation are from 7:00 a.m. to 6:00 p.m.

P. TRANSPORTATION DESK

Transportation Desks will be available at BNDCC 1 and BICC to assist Participants who require information related to transportation throughout the Meetings.

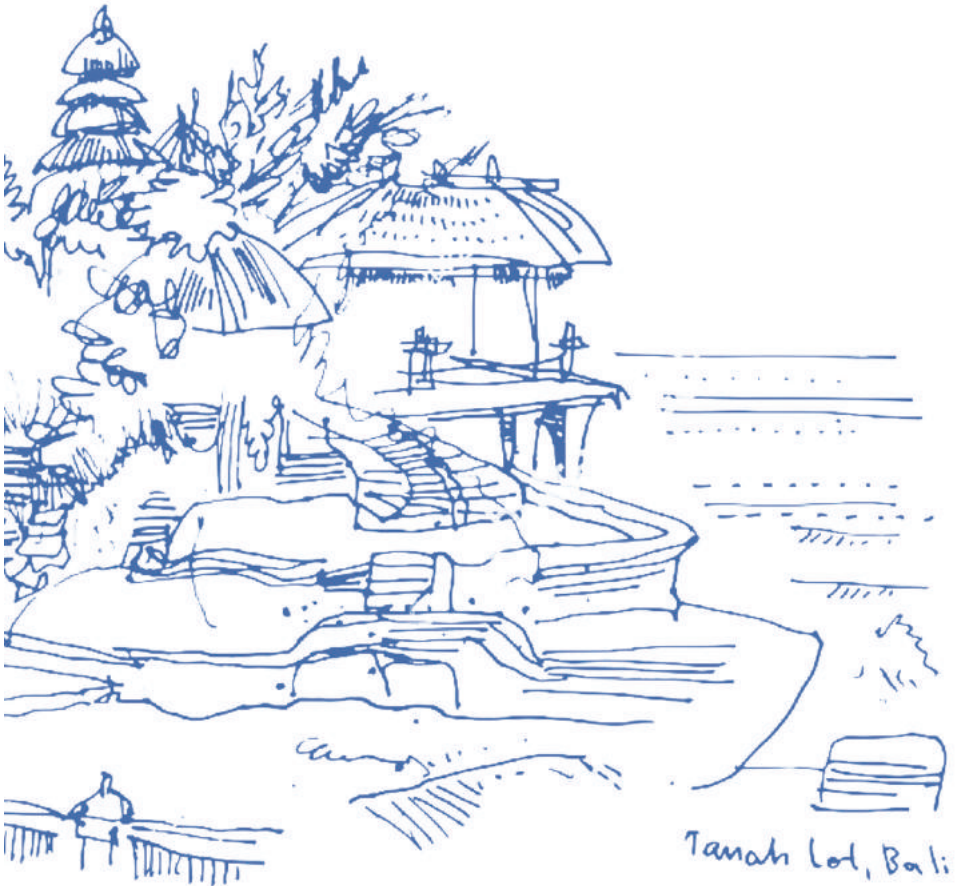
Dates of operation: October 6 - 15, 2018

Hours of operation: 7:00 a.m. - 9:00 p.m.

Phone number : 9-7655 (within campuses)
0361-210-1655 (from local phone)



SECURITY & EMERGENCY INFORMATION



The security services provided during the Annual Meetings have been designed to ensure Participants can carry out their activities in a safe atmosphere. All venues will be protected by the National Police and qualified Security staff. Security staff will also be present in the official hotels.

A. PERIMETER/ACCESS

• PERIMETER

A security perimeter will be established around the Annual Meetings venues in Nusa Dua from October 6 to October 14, 2018. Only registered Participants with Annual Meetings Registration badges will be able to enter the security checkpoints. Individuals and their belongings will be subject to security screening at each venue. Participants are strongly advised to allow adequate time for this process.

During this period, vehicle access to the Meetings Campus (ITDC – Nusa Dua) will be restricted to official, placarded vehicles due the traffic control measures. There will be no exception to this policy. Kindly use the official Annual Meetings Transportation during this time.

• ACCESS

An Annual Meetings Registration badge is required for access inside the security perimeter and entry into all Meetings venues. Some meetings and events may have additional access restrictions. Participants will be notified in advance of any special requirements.





• SECURITY PROCEDURE

Perimeter enforcement will begin on October 6, 2018. From Saturday, October 6, 2018 through Sunday, October 14, 2018, there will be two security zones in place. Zone A is the area within ITDC that contains the primary venues: BNDCC 1 & 2, BNDH, BICC, the Westin Resort, and the Laguna Hotel. Zone B covers the rest of ITDC area.

During this time, Participants will be required to show their Annual Meetings Registration badge and pass through magnetometer checkpoints to access the primary venues (Zone A: BNDCC 1 & 2, BNDH, BICC, and Westin Resort). Refer to the Campus Plan on page 26 for access control locations.

Only vehicles with official A or B placards will be permitted into the ITDC (Zone B). In Zone B, there are three entrance gates (North Gate, Main Gate, and South Gate) and three exits (North Gate, Main Gate, and Bali Golf). There will be vehicle inspections at all entrance gates. Vehicles without placards provided by the Host Government will be required to drop passengers at the Lagoon parking area where they can take an official shuttle into Zone B.

Participants who enter BNDCC and BNDH will have their Registration badges checked at the venue entrance gate. Participants will not be permitted to enter without a badge. Additionally, all personal items (luggage, bags, laptop) will be screened. A body search may be required if any suspicious item is discovered during the screening.

For the BICC and Westin Resort venues, screening will be conducted at five check points: Indonesian Pavilion Gate, BICC-Westin Resort entrance gate, the connecting walkway between Westin Resort and The Laguna Resort, and the Westin Resort beach access pathway. Participants may move freely between the Westin Resort and BICC without additional screening. Screening at the Laguna Hotel is located near the main meeting venue, Balai Raya Ballroom.

While the Nusa Dua Beach Hotel is outside Zone A, participants will be required to show their Registration Confirmation Letter before entering the main lobby of the hotel and proceeding to the Keraton Ballroom (Registration).

GENERAL SECURITY TIPS

- When you arrive, review emergency information from the hotel, to understand where the nearest exits, evacuation routes, shelter in place and assembly points are located.
- Visibly display your Meetings Registration badge at all times inside the

venues. Keep your Registration badge in a secure place when outside the security perimeter, but readily accessible in order to display upon request at security checkpoints.

- If you lose your Registration badge, immediately notify Annual Meetings staff.
- Do not leave laptops, mobile phones, or other personal items unattended.
- Avoid areas where crowds are congregating. If your entry into the buildings is impeded by demonstrators, seek assistance from Security or Police.
- Accept, without comment, printed materials offered by demonstrators; do not engage in conversations or debates.
- Obey the instructions of police and security officers at all times.
- **If urgent medical assistance is required or in the event of an emergency, please contact the following number: +62 361-201-1100.**

B. EMERGENCY PREPAREDNESS

Below, you will find guidance on how to respond in emergency situations. Under most scenarios, the typical recommendation will be to shelter-in-place until normal operations can be resumed.

Emergency announcements

In an emergency, the Meetings venues or hotels may be evacuated, or you may be told to remain indoors until the situation has been resolved. During the event, emergency announcements will be communicated by:

- Public announcements;
- Messages on the digital signage located in the Meetings venues;
- Security personnel or local uniformed staff;
- Notification text or email messages with emergency details and instructions;
- In the shuttle buses or during hospitality tours, information will be provided by guides or event personnel.

In all cases, please follow the guidance given by Security personnel or local uniformed staff, who have all been trained in evacuating the premises in an orderly way.

Emergency evacuation

- Please remain calm and do not run; do not use elevators.
- Follow the instructions provided through the public-address system, digital signage, and Security personnel.
- All buildings have an illustrated evacuation map. Follow the evacuation routes established in these maps, as well as the instructions from venue support staff and Security personnel.

- DO NOT re-enter the building until Security personnel gives the "all clear."



Fire or smoke in the building

- Please remain calm and do not run; do not use elevators.
- Do not wait for a public announcement.
- Move as far away as possible from fire and smoke.
- Leave immediately through the nearest exit or evacuation route.
- Follow instructions provided by Security personnel.
- DO NOT re-enter the building until Security personnel gives the "all clear."



Earthquake

- Please remain calm and do not run; do not use elevators.
- If you are on the ground floor or outdoors when the tremors start, remain outdoors and find an open outdoor area or parking lot, away from buildings or trees.
- If you are indoors, minimize your movements and stay indoors until the shaking has stopped and exiting is safe. Move away from windows, glass, or anything that could fall. Take cover under a strong desk or table or go to the safety sites identified inside the building, such as the joining points of beams and columns. If there isn't a table near you, cover your head with your arms and crouch in an inside corner of the building.
- If you are in an elevator, exit to the nearest floor, remain in the elevator landing area and wait for instructions from Security personnel or local uniformed staff.
- An earthquake is frequently followed by several smaller tremors. After the seismic activity stops, it is advisable to leave the building through the marked and illuminated evacuation routes, following the instructions from Security personnel or local uniformed staff.
- Be aware that electricity may go out and sprinkler systems or fire alarms may turn on.
- An earthquake can also trigger tsunamis. Follow tsunami advice on the following page and stay alert for further announcements and instructions.
- If you are trapped under debris:
 - ✓ Do not light a match.
 - ✓ Do not move about or kick up dust.
 - ✓ Cover your mouth with a handkerchief or clothing.
 - ✓ Tap on a pipe or wall so rescuers can locate you. Use a whistle if one is available. Shout only as a last resort. Shouting can cause you to inhale dangerous amounts of dust.



Tsunami

In the event of a tsunami, early warning sirens are in place and likely to be heard across Bali. If you feel an earthquake that lasts longer than one minute or is difficult to stand up in, move to a higher elevation immediately with or without hearing a siren.

- Please remain calm and do not run; do not use elevators.
- Move immediately towards higher ground. If you are outside, move away from the beach or coast. If you are in a building, use the stairs to reach the 3rd or 4th floor. If you are unable to reach the 3rd or 4th floor of a hotel or venue, follow the marked evacuation route signs to higher ground.
- Do not carry unnecessary items.
- Remain alert for further announcements and instructions from Security personnel.
- If a tsunami occurs, be aware that there is likely to be a series of waves; the first may not be the largest.
- Wait for an official all-clear from Security personnel before leaving the assembly point.

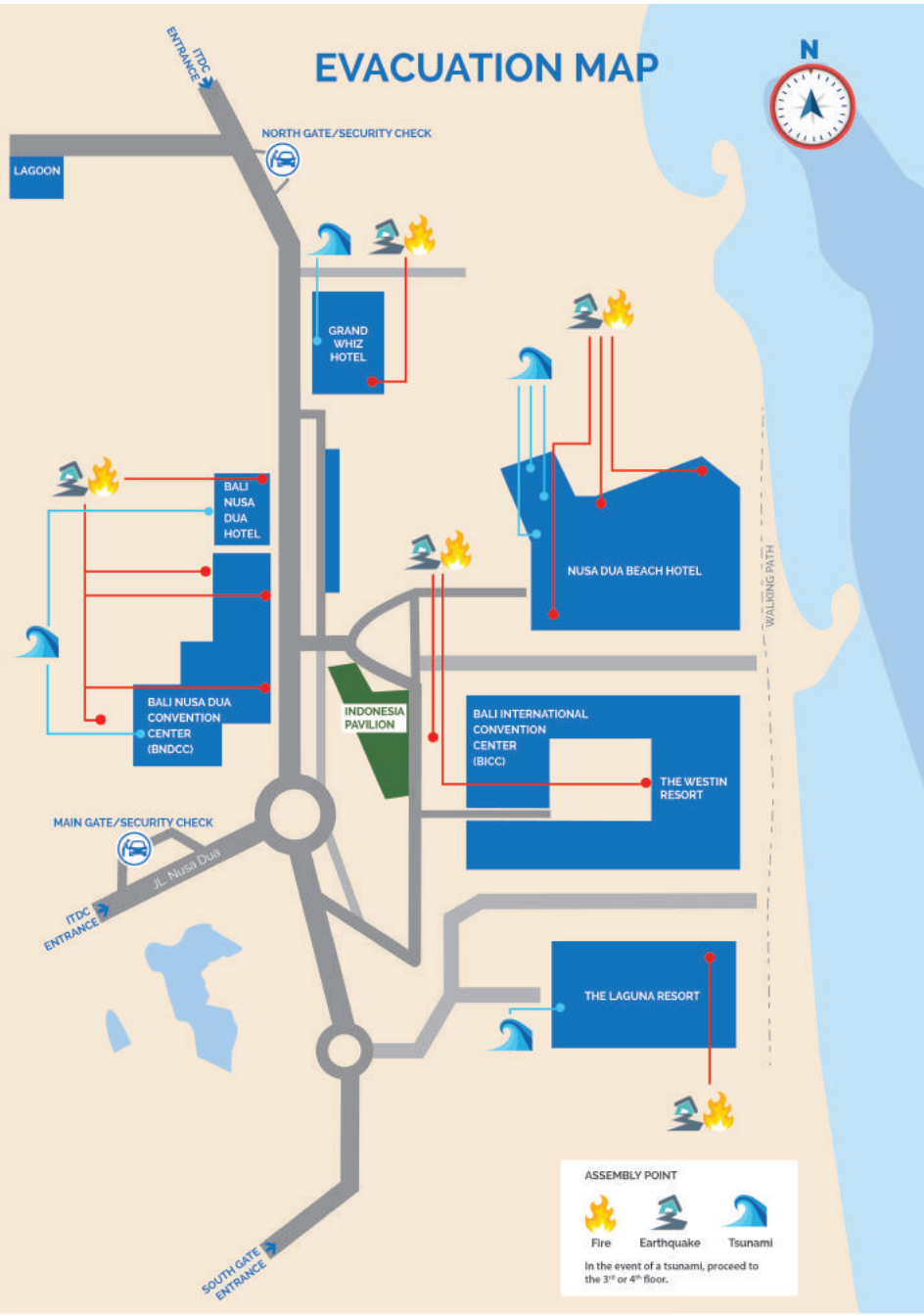


Volcanic eruption

The Nusa Dua area where the Meetings are being held is approximately 60 km from the active volcanoes on Bali and not likely the subject of deadly hazards. If eruptive activity were to occur at one of the Bali volcanoes, the most likely impact to the area would result from airborne ash fall. Volcanic ash consists of tiny jagged pieces of pulverized rock and glass which can irritate skin, irritate eyes, nose and throat membranes. It can also make breathing difficult, especially among those persons with pre-existing respiratory conditions. If the area is threatened or affected by ash fall, take the following precautions:

- Please remain calm and do not run; do not use elevators.
- Remain indoors whenever possible.
- Stay in a venue with sufficient power generation as ash fall may cause electrical power transmission/distribution networks and cellular networks to fail.
- Use respiratory protection in the form of dust masks. Dust masks will be available in the meetings venues and hotels.
- Protect your eyes. If you use contact lenses, remove your lenses and use glasses.
- Have sufficient water for drinking on hand.
- Remain alert for further announcements.

EVACUATION MAP





TRANSPORTATION



A. SHUTTLE BUS SERVICE

AIRPORT SHUTTLE BUS SERVICE

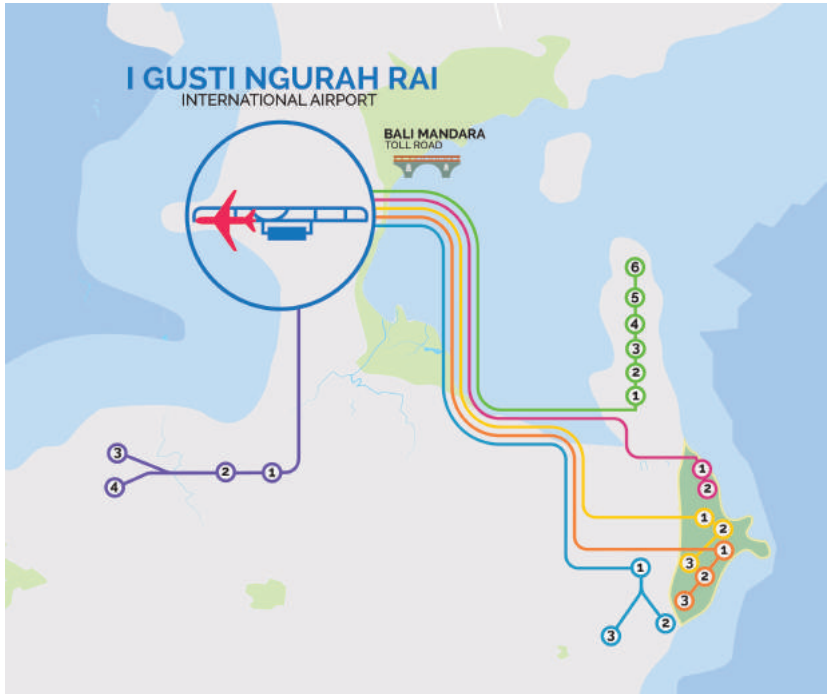
ARRIVALS: AIRPORT TO OFFICIAL HOTELS
(both international and domestic terminals)

Dates of operation : October 5 - 12, 2018
Frequency : every 30 minutes
Bus Schedule : 24 hours

DEPARTURES: OFFICIAL HOTELS TO AIRPORT

Hospitality desks are available in official hotels from October 6 - 15, 2018, to provide transportation information. Participants are requested to fill out a departure form and submit it back to the officer in Hospitality Desk in order to confirm the time of the departure shuttle transfer. The suggested time to board the bus is 4 hours prior to scheduled departure for international flights and 3 hours before for domestic flights.

Dates of operation : October 12 - 15, 2018
Frequency : every 30 minutes
Bus Schedule : 24 hours



ARRIVALS: AIRPORT TO OFFICIAL HOTELS

ROUTE 1

1. Sofitel Bali Nusa Dua Beach Resort
Lot N5 Nusa Dua Tourism Complex, Nusa Dua
2. Nusa Dua Beach Hotel & Spa - REGISTRATION
Lot N4 Nusa Dua Tourism Complex, Nusa Dua

ROUTE 2

1. Grand Hyatt Bali
Lot S-1,S-2 Nusa Dua Tourism Complex, Nusa Dua
2. Inaya Putri Bali
Lot S-3 Nusa Dua Tourism Complex, Nusa Dua
3. Ayodya Resort Bali
Lot S-4 Nusa Dua Tourism Complex, Nusa Dua

ROUTE 3

1. The Laguna Resort & Spa
Lot N-2 Nusa Dua Tourism Complex, Nusa Dua
2. Melia Bali
Lot N-1, Nusa Dua Tourism Complex, Nusa Dua
3. Courtyard by Marriott Bali Nusa Dua Resort
Lot SW-1, Nusa Dua Tourism Complex, Nusa Dua

ROUTE 4

1. Holiday Inn Resort Bali
Jalan Pratama No.86, Benoa
2. Ibis Styles Bali Benoa
Jalan Pratama No.57A, Benoa
3. Conrad Bali
Jalan Pratama No.168, Benoa
4. Hotel Nikko Bali Benoa Beach
Jalan Pratama No.68X, Benoa
5. Grand Mirage Resort & Thalasso Bali
Jalan Pratama No.74, Benoa
6. The Sakala Resort Bali
Jalan Pratama No. 95, Benoa

ROUTE 5

1. Mercure Bali Nusa Dua
Jalan Nusa Dua Selatan Lot SW 03, Nusa Dua
2. The Mulia Bali
Jalan Raya Nusa Dua Selatan, Nusa Dua
3. VOUK Hotel & Suites
Jalan Raya Nusa Dua Selatan, Nusa Dua

ROUTE 6

1. InterContinental Bali Resort
Jalan Raya Uluwatu No.45, Jimbaran
2. Le Meridien Bali Jimbaran
Jalan Bukit Permai, Jimbaran
3. Rimba Jimbaran Bali
Jalan Karang Mas Sejahtera, Jimbaran
4. Ayana Resort and Spa Bali
Jalan Karang Mas Sejahtera, Jimbaran

DEPARTURES: OFFICIAL HOTELS - AIRPORT TIME TABLE (subject to traffic conditions)

ROUTE	1 st Stop	ETA (minute)	2 nd Stop	ETA (minute)	3 rd Stop	ETA (minute)	4 th Stop	ETA (minute)	5 th Stop	ETA (minute)	6 th Stop
1	Nusa Dua Beach Hotel & Spa	3	Softel Bali Nusa Dua Beach Resort	25	Airport	-	-	-	-	-	-
2	Ayodya Resort Bali	7	Inaya Putri Bali	5	Grand Hyatt Bali	25	Airport	-	-	-	-
3	Courtyard by Marriott Bali Nusa Dua Resort	5	Melia Bali	5	The Laguna Resort & Spa	25	Airport	-	-	-	-
4	The Sakala Resort Bali	1	Grand Mirage Resort & Thalasso Bali	5	Hotel Nikko Bali Benoa Beach Conrad Bali	5	Conrad Bali	5	Holiday Inn Resort Bali	5	Ibis Styles Bali Benoa
5	VOUK Hotel & Suites	3	The Mulia Bali	3	Mercure Bali Nusa Dua	30	Airport	-	-	-	-
6	Ayana Resort and Spa Bali	5	Rimba Jimbaran Bali	20	Le Meridien Bali Jimbaran	10	InterContinental Bali Resort	30	Airport	-	-

IMPORTANT INFORMATION

From October 6 to October 14, 2018, access to the Meetings Campus (ITDC – Nusa Dua) will be restricted to official, placarded vehicles due the traffic control measures. There will be no exception to this policy. Kindly use the official Annual Meetings Transportation during this time.

OFFICIAL HOTELS – CAMPUS SHUTTLE

Shuttle transportation will be provided between the official hotels and the Meetings Campus. The shuttle pick-up/drop-off point is located between the BICC and BNDCC. Additional information regarding shuttles can be obtained from the Transportation Desks during the week of the Meetings.

An Annual Meetings badge or Registration Confirmation letter will be required to board the buses.

Dates of operation: October 6 - 11 and October 14, 2018

Bus Schedule : 7:00 a.m. – 9:00 p.m.

Frequency : every 30 minutes

Special service

Dates of operation: October 12 - 13, 2018

Bus Schedule : 6:00 a.m. - 9:00 p.m.

Frequency : every 15 minutes starting from 6:00 a.m. - 9:00 a.m.

: every 30 minutes starting from 9:00 a.m. - 9:00 p.m.

**OFFICIAL HOTELS - CAMPUS SHUTTLE BUS
TIME TABLE (subject to traffic conditions)**

ROUTE	1 st Stop	ETA (minute)	2 nd Stop	ETA (minute)	3 rd Stop	ETA (minute)	4 th Stop
1	Sofitel Bali Nusa Dua Beach Resort	3	Grand Whiz Hotel Nusa Dua Bali	3	Bus Shelter	-	-
2	Grand Hyatt Bali	10	Bus Shelter	-	-	-	-
2A	Ayodya Resort Bali	5	Inaya Putri Bali	7	Bus Shelter	-	-
3	Courtyard By Marriott Bali Nusa Dua Resort	3	Melia Bali	5	The Laguna Resort & Spa	10	Bus Shelter
4	Conrad Bali	3	Holiday Inn Resort Bali	5	Ibis Styles Bali Benoa	5	Bus Shelter
4A	The Sakala Resort Bali	3	Grand Mirage Resort & Thalasso Bali	5	Hotel Nikko Bali Benoa Beach	-	Bus Shelter
5	VOUK Hotel & Suites	3	The Mulia Bali	3	Mercure Bali Nusa Dua	10	Bus Shelter
6	InterContinental Bali Resort	5	Le Meridien Bali Jimbaran	30	Bus Shelter	-	-
6A	Ayana Resort and Spa Bali	5	Rimba Jimbaran Bali	30	Bus Shelter	-	-

CAMPUS SHUTTLES

For those who need to quickly move from one venue to another, there will be two Campus shuttle options:

1. BNDCC – BICC EXPRESS SHUTTLE

Dates of operation: October 8 - 11 and October 13 - 14, 2018

Bus Schedule : 7:00 a.m. – 9:00 p.m.

Frequency : every 5 minutes

The Express Shuttle stops at BNDCC 1 (at Jimbaran Lobby) and Westin Resort Lobby and will allow riders to bypass security screening.

The Express Shuttle will not be available on October 12.

2. CAMPUS CIRCULATOR

Dates of operation: October 6 - 14, 2018

Bus Schedule : 7:00 a.m. – 9:00 p.m.

Frequency : every 15 minutes

The Campus Circulator stops at the bus stop between BICC and BNDCC, Nusa Dua Beach Hotel, Indonesia Pavilion, and the Laguna Hotel.

3. LAGOON CIRCULATOR

Dates of operation: October 8 - 14, 2018

Bus Schedule : 7:00 a.m. – 9:00 p.m.*

Frequency : every 15 minutes

This Circulator is provided for those who come from non-official hotels outside Nusa Dua area and those who are using non-official transportation. The Lagoon Circulator will operate from Lagoon parking area to the Shuttle Bus Shelter between BICC and BNDCC.

* For Transportation from the Lagoon parking area after hours, contact Bluebird taxi +62 361-701-111 or +62 361-849-8008.

NON-OFFICIAL HOTELS SHUTTLE BUS

For Participants staying in non-official hotels, special "drop-off/pick-up zones" and shuttle buses will be provided from the following area to the Lagoon park. From there they can pick up the Lagoon Circulator into ITDC.

1. If you are staying in Kuta area: Discovery Kartika Plaza Hotel
2. If you are staying in Sunset Road: DFS Mall Bali Galeria
3. If you are staying in Sanur area: Prama Sanur Beach Bali Hotel and Grand Inna Bali Beach Hotel

Dates of operation: October 8 - 14, 2018

Bus Schedule : 8:00 a.m. - 9:00 p.m.

Frequency : every 30 minutes starting from 8:00 a.m. - 10:00 a.m.
every 1 hour starting from 10:00 a.m. - 3:00 p.m.
every 30 minutes starting from 3:00 p.m. - 6:00 p.m.
every 1 hour starting from 6:00 p.m. - 9:00 p.m.



B. TAXI SERVICE & CAR RENTAL

From October 6 - 14, 2018, access to the Meetings Campus (ITDC – Nusa Dua) will be restricted to official, placarded vehicles due the traffic control measures. Below are companies which have placarded vehicles that can enter ITDC.

TAXI SERVICE AT AIRPORT

I Gusti Ngurah Rai Airport

Please contact the Transportation Desk at the international and domestic terminals at I Gusti Ngurah Rai International Airport to request a taxi.

TAXI SERVICE FROM WITHIN ITDC

The below taxi companies serve Participants who want to travel between ITDC to other destinations:

- Kowinu

To order Kowinu taxi, please book from hospitality desk of hotels within ITDC,

- Bluebird

Phone number: +62 361-701-111
+62 361-849-8008

TAXI SERVICE FROM OUTSIDE ITDC

Use this taxi company from outside ITDC to enter ITDC or travel to other destinations.

Bluebird

Phone number: +62 361-701-111
+62 361-849-8008

Note: Please request a taxi with an Annual Meetings placard in order to enter the ITDC area.

CAR RENTAL SERVICE

Placard for rental cars to enter ITDC must be requested and approved in advance, subject to availability. Please visit [Host Government website](#).

Golden Bird

Phone number: +62 361-701-621

Email : spv.ops.bl@bluebird.com
mkt.gb.bali@bluebirdgroup.com

Website : www.bluebirdgroup.com

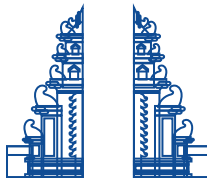
Trac

Contact Person: Mr. Nyoman Wira/Mr. Christian Sinaga

Phone number: +62 821-2040-1684

Email : nyoman.wira@trac.astra.co.id
christiansinaga@trac.astra.co.id

Website : www.trac.astra.co.id





HOSPITALITY INFORMATION



Enjoy Indonesian cultural diversity through cuisines, arts & crafts, and performances:

- Indonesia Food Festival
- Indonesia Cultural Performance and Arts & Crafts
- Indonesia Food Festival and Indonesia Cultural Performance
- Indonesia Pavilion
- Indonesia Cultural Terrace
- Parallel Events
 - > ART • BALI | Beyond the Myth
 - > I La Galigo

Refer to pages 44-45 for Host Country Events details and locations.



HOST COUNTRY EVENTS

Indonesia Food Festival

Enjoy Indonesian cultural diversity through the taste of the country's culinary heritage. A selection of Indonesian grab-and-go food and beverages will be available for purchase. Alongside the meals, participants will be entertained by Indonesian cultural performances.

Date : October 8 – 14, 2018

Location: Taman Jepun, BNDCC

Hours of operation: 11:00 a.m. - 5:00 p.m.

Indonesia Cultural Performance and Arts & Crafts

Prepare to be awed by curated Indonesia traditional and modern art performance with special themed *Rediscovering Panji*, which has become the Memory of the World since 2017. Indonesia Cultural Performance: *"Rediscovering Panji"* will be performed at 3 stages and 3 different sub themes.

At Taman Jepun, there will be a selection of arts & crafts, courtesy of Bank Indonesia whose concept is an extension of the Indonesia Pavilion.

Date : October 8 - 14, 2018

Location: Taman Jepun, BNDCC

Performance hours: 12:00 – 1:00 p.m.

Hours of operation Arts & Crafts: 9:00 a.m. - 6:00 p.m.

Parallel Events:

ART • BALI | Beyond the Myth

ART • BALI is a contemporary art exhibition dedicated to building the network of Indonesian contemporary visual arts on the local and global stage for over 11 years.

ART• BALI strives to provide a melting pot in representing various practices of contemporary arts and to accommodate a meeting point for multidisciplinary practitioners.

Date: October 9 – November 9, 2018

Location: Bali Collection, ITDC, Nusa Dua





Indonesia Food Festival and Indonesia Cultural Performance

Enjoy a selection of Indonesian grab-and-go food and beverages and themed pop-up performances of "Rediscovering Panji".
Date: October 8 - 14, 2018
Hour of performance : 12:00 – 1:00 p.m. and 5:00 – 5:20 p.m.
Location: Westin Resort, Poolside
Hours of operation Food Festival: 11:00 a.m. - 3:00 p.m.

Indonesia Pavilion

Experience "Rediscovering Indonesia" through a showcase of Indonesia's diversity, values, and innovation. Selected strategic infrastructure projects, alongside Indonesian tourism attractions, and various Indonesian arts & crafts will be displayed gallery style.
Date: October 8 - 14, 2018
Hours of operation: 7:00 a.m. - 9:00 p.m.

Indonesia Cultural Terrace

(Access through Indonesia Pavilion)
Relax and be entertained at our Indonesia Cultural Terrace. Find a selection of Indonesian coffee and tea fulfil your morning ritual or as a break from hectic schedules. Some activities will be performed at the stage such as mini talk shows and themed cultural performances of "Rediscovering Panji."
Date: October 8 - 14, 2018
Entertainment schedule: all day

Parallel Events:

I La Galigo

A contemporary rendition from traditional epic of "Sureq Galigo," an epic poem of the Bugis people of South Sulawesi, Indonesia. Longer than the Mahabharata and comparable to the adventures of Ulysses in Homer's Odyssey, this epic tells the story of the creation of the Middle World and the first six generations of its inhabitants. I LA GALIGO features a cast of 50 of Indonesia's finest performers in a collaboration of theatre, dance, music, and poetry.
Location: Peninsula, ITDC, Nusa Dua

NOTES

IMPORTANT

Telephone Numbers in Bali
(save in cell phone)

Security Emergency:

+62 361 110 (or just Dial 110)

+62 361 112 and select 2 (for English Service)

ITDC Command Center:

+62 361 4772990

Medical Emergency

+62 361 201 1100

